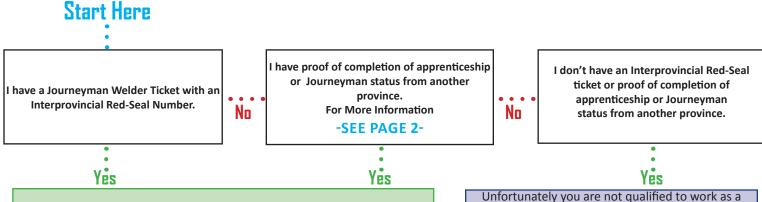


Travel Cards & Permits

Information on Reciprocal Pressure Tickets

Revised 01/14/14

The Alberta Boilers Safety Association (ABSA) will issue an Alberta B-Pressure ticket to pressure welders from other provinces who meet the following criteria:



•

No

Do you have one of the following valid pressure tickets?

Yes No ••

Province	Ticket Type*
British Columbia	BCP-100
Manitoba	F3-F4 or F4
New Brunswick	F3-F4 or F4 Qualified (Approved not accepted)
Newfoundland	GSC 001
Nova Scotia	NS01
Ontario	F3-F4 issued by TSSA
Prince Edward Island	PEI 001
Quebec	B-Pressure
Saskatchewan	F3-F4

^{*} In most cases this test is performed on a 6" Sch 80 in the 2G/5G position.

Yes

Congratulations you meet the requirements and can apply for a reciprocal Alberta B-Pressure ticket. To do this please fill out and submit Out of Province B-Pressure Form and Reciprocal Fee of \$172.00 to ABSA. For assistance with this process please contact ABSA directly at 780-437-9100.

Out of Province B-Pressure Form and Reciprocal Form

-CLICK HERE-

If you have questions please contact the Boilermakers Local 146 Welding Centre at 780-451-5999.

Unfortunately you are not qualified to work as a pressure welder in the province of Alberta.

Occasionally Alberta contractors will authorize a Provisional C-Ticket to welders without a red-seal or Journeyman ticket from another province. These provisional tickets are valid only for the company that sponsors the ticket and often expire at the end of a specific job. To be considered for this ticket you must:

- 1) Have a pressure ticket from your home province.
- 2) Must provide documentation to prove a minimum of 3 years pressure welding experience (letters from previousemployers or logbook).
- 3) Must pass a performance qualfication weld test.

If you have questions please contact the Boilermaker Welding Centre at 780-451-5999.

Since you don't have a valid pressure ticket from another province you must make an **appointment** to test for the ABSA Initial B-Pressure Exam. You have the choice of challenging one of the two exams outlined below. Either option will give you your Alberta B-Pressure ticket.

EXAM OPTION 1 - This exam is conducted on a 6" sch 80 mild steel pipe using the SMAW weld process with a E-6010 root and E-7018 fill and cap.

EXAM OPTION 2* - This exam is conducted on a 6" sch 80 mild steel pipe using GtAW weld process with a ER70S-2 (GTAW) root and E-7018 fill and cap without back purge.

ABSA B-Pressure Test Application

-CLICK HERE-

ABSA Test Schedule and Site Locations

-CLICK HERE-

For detailed information on the examination procedure, cancellation and failure policy

-CLICK HERE-

Welding Certificates Recognized in Alberta If you have all of the following tickets listed for your home province you are qualified to work in Alberta.

Certificate of Apprenticeship Completion

Jurisdiction Trade: Welder Level "B" Issue Authority: British Columbia Industry Training Authority

Certificate of Apprenticeship Completion

Jurisdiction Trade: Welder Level "A" Issue Authority: British Columbia Industry Training Authority

Certificate of Qualification

Jurisdiction Trade: Welder Level "A" Issue Authority: British Columbia Industry Training Authority

Certificate of Qualification

Jurisdiction Trade: Welder Level "B" Issue Authority: British Columbia Industry Training Authority

MANITOBA

COLUMBIA

BRITISH

Certificate of Qualification

Jurisdiction Trade: Industrial Welder Issue Authority: Manitoba Department of Competitiveness Training and Trade

BRUNSWICK

Certificate Qualification

Jurisdiction Trade: Welder Issue Authority: Department of Post-Secondary Education Training and Labour

Diploma of Apprenticeship

Jurisdiction Trade: Welder Issue Authority: Department of Post-Secondary Education Training and Labour

LABRADOR

Ø

Certificate of Apprenticeship

Jurisdiction Trade: Welder Issue Authority: Government of Newfoundland and Labrador Department of Education

Certificate of Qualification

Jurisdiction Trade: Welder

Issue Authority: Government of Newfoundland and Labrador Department of Education

Certificate of Apprenticeship

Jurisdiction Trade: Welder Issue Authority: Nunavut Department of Education

Certificate of Qualification

Jurisdiction Trade: Welder Issue Authority: Nunavut Department of Education



If you have the tickets specified for your province you can apply to take your Alberta B-Pressure exam. For more information please contact the Learning Centre at 780-451-5992 Ext. 238.

Please Note: An Interprovincial red-seal is not required to test for your Alberta B-Pressure ticket; however, some companies may still require you have a red-seal in order to report to the job site.

ONTARIO

Certificate of Qualification

Jurisdiction Trade: Industrial Welder 456A Issue Authority: Ministry of Training, Colleges and

PRINCE EDWARD ISLAND

Certificate of Apprenticeship

Jurisdiction Trade: Welder Issue Authority: Government of Prince Edward Island.

Jurisdiction Trade: Welder

Certificate of Qualification

Issue Authority: Government of Prince Edward Island.

Certificat de competence occupation

Jurisdiction Trade: Soudeur Issue Authority: Commission de la construction du Quebec

Certificat de qualification professionnelle

Jurisdiction Trade: Soudeur Issue Authority: Emploi-Quebec Ministere de l'emploi et de la solidarite sociale.

Certificat de qualification professionnelle

Jurisdiction Trade: Soudeur-Monteur Issue Authority: Emploi-Quebec Ministere de l'emploi et de la solidarite sociale.

Certificate of Completion of Apprenticeship

Jurisdiction Trade: Welder Issue Authority: Saskatchewan Apprenticeship and Trade Certification Commission

Journeyperson Certificate of Qualification

Jurisdiction Trade: Welder Issue Authority: Saskatchewan Apprenticeship and Trade Certification Commission

Certificate of Apprenticeship

Jurisdiction Trade: Welder

Issue Authority: Nova Scotia Department of Labour and Workforce Development-Apprenticeship Training & Skills Development Division.

Certificate of Qualification

Jurisdiction Trade: Welder

Issue Authority: Nova Scotia Department of Labour and Workforce Development-Apprenticeship Training & Skills Development Division.

WEST

VORTH

Certificate of Qualification

Jurisdiction Trade: Welder Issue Authority: Northwest Territories Apprenticeship

Completion of Apprenticeship Certificate

Jurisdiction Trade: Welder

and Occupational Certification.

Issue Authority: Northwest Territories Apprenticeship and Occupational Certification.

Certificate of Qualification

Jurisdiction Trade: Welder

Issue Authority: Training Programs Unit-Advanced Education, Department of Education Yukon

Completion of Apprenticeship

Jurisdiction Trade: Welder

Issue Authority: Training Programs Unit-Advanced Education, Department of Education Yukon