

F3-F4 SMAW Carbon				
Coupon size	Thick.Qual.	Price		
2" Sch.80 (5.5MM)	F3 (6MM) F4 (5MM)	\$200.00		
2" Sch.160 (9MM)	F3 (6MM) F4 (12MM)	\$210.00		
2" Sch.XXH (11MM)	F3 (6MM) F4 (16MM)	\$230.00		
2.5" Boilertube(16MM)	F3 (6MM) F4 (Max T.)	\$325.00		
4" Sch.40 (6MM)	F6 (6MM) F4 (6MM)	\$300.00		
4" Sch.80 (8.5MM)	F6 (6MM) F4 (11MM)	\$325.00		



F6 GTAW-F4 SMAW Carbon (*1.25% & 2.25% Chrome)/ (**5% & 9% Chrome Includes X-Ray)				
Coupon size	Thick.Qual.	Price	*Price	**Price
2" Sch.80 (5.5MM)	F6 (6MM) F4 (5MM)	\$200.00	\$220.00	\$350.00
2" Sch.160 (9MM)	F6 (6MM) F4 (12MM)	\$210.00	\$230.00	\$360.00
2" Sch.XXH (11MM)	F6 (6MM) F4 (16MM)	\$230.00	\$250.00	\$380.00
2.5" Boilertube(16MM)	F6 (6MM) F4 (Max T.)	\$325.00	\$345.00	\$475.00
4" Sch.40 (6MM)	F6 (6MM) F4 (6MM)	\$300.00	\$320.00	\$380.00
4" Sch.80 (8.5MM)	F6 (6MM) F4 (11MM)	\$325.00	\$345.00	\$475.00
Note* Prices will remain the same for other thickness qualification variations. Example. Half GTAW/Half SMAW				

F6/F6 GTAW Carbon (*1.25% & 2.25% Chrome) / (**5% & 9% Chrome Includes X-Ray)				
Coupon size	Thick.Qual.	Price	*Price	**Price
2" Sch.40 (4.0MM)	(8MM)	\$190.00	\$220.00	\$350.00
2" Sch.80 (5.5MM)	(11MM)	\$200.00	\$230.00	\$360.00
2" Sch.160 (9MM)	(18MM)	\$220.00	\$250.00	\$380.00
2" Sch.XXH (11MM)	(21MM)	\$245.00	\$260.00	\$390.00
2.5" Sch.XXH (14MM)	(Max T.)	\$330.00	\$350.00	\$480.00
4" Sch.40 (6MM)	(12MM)	\$300.00	\$320.00	\$380.00
4" Sch.80 (8.5MM)	(17MM)	\$330.00	\$345.00	\$475.00

F6 GTAW-F5 SMAW Stainless				
Coupon size	Thick.Qual.	Price		
2" Sch.80 (5.5MM)	F6 (6MM) F5 (5MM)	\$240.00		
2" Sch.160 (9MM)	F6 (6MM) F5 (12MM)	\$290.00		
2" Sch.XXH (11MM)	F6 (6MM) F5 (16MM)	\$310.00		
2.5" Boilertube (16MM)	F6 (6MM) F5 (Max T.)	\$360.00		
4" Sch.40 (6MM)	F6 (6MM) F5 (6MM)	\$310.00		
4" Sch.80 (8.5MM)	F6 (6MM) F5 (11MM)	\$360.00		
Note* Prices will remain the same for other thickness qualification variations. Example. Half GTAW/Half SMAW				

F6/F6 GTAW Stainless				
Coupon size	Thick.Qual.	Price		
2" Sch.40 (4.0MM)	(8MM)	\$220.00		
2" Sch.80 (5.5MM)	(11MM)	\$240.00		
2" Sch.160 (9MM)	(18MM)	\$290.00		
2" Sch.XXH (11MM)	(21MM)	\$310.00		
2.5" Sch.XXH (14MM)	(Max T.)	\$360.00		
4" Sch.40 (6MM)	(12MM)	\$310.00		
4" Sch.80 (8.5MM)	(17MM)	\$360.00		

F4X GTAW-F4 SMAW Inconel					F4X GTAW Inconel				
Coupon size	Thick.Qual.	Price			Coupon size	Thick.Qual.	Price		
2" Sch.80 (5.5MM)	F4X (6MM)F4X (5MM)	\$260.00			2" Sch.40 (4.0MM)	(8MM)	\$240.00		
2" Sch.160 (9MM)	F4X (6MM)F4X (12MM)	\$320.00			2" Sch.80 (5.5MM)	(11MM)	\$260.00		
2" Sch.XXH (11MM)	F4X (6MM)F4X (16MM)	\$340.00			2" Sch.160 (9MM)	(18MM)	\$320.00		
2.5" Boilertube (16MM)	F4X (6MM)F4X (Max T.)	\$380.00			2" Sch.XXH (11MM)	(21MM)	\$340.00		
4" Sch.40 (6MM)	F4X (6MM)F4X (6MM)	\$340.00			2.5" Sch.XXH (14MM)	(Max T.)	\$380.00		
4" Sch.80 (8.5MM)	F4X (6MM)F4X (11MM)	\$380.00			4" Sch.40 (6MM)	(12MM)	\$340.00		
Note* Prices will remain the same for other thickness qualification variations. Example. Half GTAW/Half SMAW					4" Sch.80 (8.5MM)	(17MM)	\$380.00		

F6 GMAW,FCAW or combined - Carbon/ *Stainless/**F4X Inconel				
Coupon size	Thickness qualifications	Price	*Price	**Price
2" Sch.XXH (11MM)	(18MM) - All position	\$230.00	\$310.00	N/A
2.5"Boilertube(16MM)	(Max T) - All position	\$325.00	\$360.00	N/A
6MM plate	(12MM) - Each position	\$135.00	\$155.00	\$165.00
9.5MM plate	(19MM) - Each position	\$155.00	\$175.00	\$200.00
13MM plate	(Max T) - Each position	\$200.00	\$220.00	\$240.00
19MM plate	(Max T) - Each position	\$220.00	\$240.00	\$260.00
Note* All testing includes backing unless otherwise stated. Example: GMAW root/FCAW fill and cap				

F4 SMAW, F5 SMAW, F4X SMAW - Carbon/ *Stainless/**Inconel				
Coupon size	Thickness qualifications	Price	*Price	**Price
2" Sch.XXH (11MM)	(18MM) - All position	\$230.00	\$310.00	\$340.00
2.5" Boilertube (16MM)	(Max T) - All position	\$325.00	\$360.00	\$380.00
6MM plate	(12MM) - Each position	\$135.00	\$155.00	\$165.00
9.5MM plate	(19MM) - Each position	\$155.00	\$175.00	\$200.00
13MM plate	(Max T.) - Each position	\$200.00	\$220.00	\$240.00
19MM plate	(Max T.) - Each position	\$220.00	\$240.00	\$260.00
Note* All testing includes backing unless otherwise stated. Example: F4 open root				



661T Harsurfacing - SMAW (Includes Macro Etching and LPI- Fees subect to change)				
Coupon size	Thickness qualifications	Price		
3" Sch.80 (7.6MM)	7.6MM and up - All position	\$950.00		
4" sch.40 (6MM)	6MM and up- All position	\$1,000.00		
6MM plate (6MM)	6MM and up- Each position	\$400.00		
9.5MM plate	9.5MM and up-Each position	\$425.00		
13MM plate	13MM and up- Each position	\$450.00		
19MM plate	19MM and up- Each position	\$460.00		
Note* if an all position ticket is required, welders will be tested on pipe. Plate is used for testing Flat./Hor./Vert.				

Corrosion Overlay*F6 GTAW Stainless,**F5 SMAW Stainless,***F4X GTAW Inconel,****F4X SMAW Inconel			
Coupon size	Thickness qualifications	*Price & **Price	***Price & ****Price
2" sch.40 (4.0MM)	(4.0MM and up - All position	\$220.00	\$240.00
2" Sch.80 (5.5MM)	(5.5MM and up)- All position	\$230.00	\$250.00
2" Sch.160 (9MM)	(9MM and up)- All position	\$240.00	\$260.00
2" Sch.XXH (11MM)	(11MM and up)- All position	\$250.00	\$270.00
2.5" Sch.XXH(14MM)	(14MM and up)- All position	\$260.00	\$280.00
2.5"Boilertube (16MM)	(16MM and up)- All position	\$260.00	\$280.00
6MM plate	(6MM and up)- Each position	\$155.00	\$165.00
9.5MM plate	(9.5MM and up)Each position	\$175.00	\$200.00
13MM plate	(13MM and up) Each position	\$220.00	\$240.00
19MM plate	(19MM and up) Each position	\$240.00	\$260.00



CWB S Classification - SMAW & FCAW
<p>Price: \$155 per plate/position. Same day retests: \$50</p> <p>Testing is conducted by an inspector employed by the CWB group.</p> <p>Call 780-451-5992 Ext.278 for CWB Dates.</p> <p>CWB testing is for Members only</p>

Specialized & Unassigned testing
<p>For enquiries call Jared Bradley 780-451-5992 Ext 401</p> <p>All unassigned materials and electrode must be provided by the contractor</p>
Facility Usage
<p>For enquiries call Jared Bradley 780-451-5992 Ext 401</p> <p>Facility usage beyond regular testing: example - Orbital or WOL training</p>

All prices listed include guided bend tests unless noted as using RT or other NDE. Additional RT is available upon request (charges will apply).

All contractors must submit a requisition with full testing details and must provide approved weld test procedures prior to test date.

All fees are subject to increase without notice, but will be updated on the website before being applied.