



Travel Cards & Permits

Information on Reciprocal Pressure Tickets

Revised 01/14/14

The Alberta Boilers Safety Association (ABSA) will issue an Alberta B-Pressure ticket to pressure welders from other provinces who meet the following criteria:

Start Here

I have a Journeyman Welder Ticket with an Interprovincial Red-Seal Number.

Yes

I have proof of completion of apprenticeship or Journeyman status from another province.
For More Information
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Yes

I don't have an Interprovincial Red-Seal ticket or proof of completion of apprenticeship or Journeyman status from another province.

Yes

Do you have one of the following valid pressure tickets?

Yes

No

Province	Ticket Type*
British Columbia	BCP-100
Manitoba	F3-F4 or F4
New Brunswick	F3-F4 or F4 Qualified (Approved not accepted)
Newfoundland	GSC 001
Nova Scotia	NS01
Ontario	F3-F4 issued by TSSA
Prince Edward Island	PEI 001
Quebec	B-Pressure
Saskatchewan	F3-F4

* In most cases this test is performed on a 6" Sch 80 in the 2G/5G position.

Yes

No

Congratulations you meet the requirements and can apply for a reciprocal Alberta B-Pressure ticket. To do this please fill out and submit Out of Province B-Pressure Form and Reciprocal Fee of \$172.00 to ABSA. For assistance with this process please contact ABSA directly at 780-437-9100.

Out of Province B-Pressure Form and Reciprocal Form

[-CLICK HERE-](#)

Unfortunately you are not qualified to work as a pressure welder in the province of Alberta.

Occasionally Alberta contractors will authorize a Provisional C-Ticket to welders without a red-seal or Journeyman ticket from another province. These provisional tickets are valid only for the company that sponsors the ticket and often expire at the end of a specific job. To be considered for this ticket you must:

- 1) Have a pressure ticket from your home province.
- 2) Must provide documentation to prove a minimum of 3 years pressure welding experience (letters from previous employers or logbook).
- 3) Must pass a performance qualification weld test.

If you have questions please contact the Boilermaker Welding Centre at 780-451-5999.

Since you don't have a valid pressure ticket from another province you must make an **appointment to test for the ABSA Initial B-Pressure Exam**. You have the choice of challenging one of the two exams outlined below. Either option will give you your Alberta B-Pressure ticket.

EXAM OPTION 1 - This exam is conducted on a 6" sch 80 mild steel pipe using the SMAW weld process with a E-6010 root and E-7018 fill and cap.

EXAM OPTION 2* - This exam is conducted on a 6" sch 80 mild steel pipe using GtAW weld process with a ER70S-2 (GTAW) root and E-7018 fill and cap without back purge.

ABSA B-Pressure Test Application
[-CLICK HERE-](#)

ABSA Test Schedule and Site Locations
[-CLICK HERE-](#)

For detailed information on the examination procedure, cancellation and failure policy
[-CLICK HERE-](#)

If you have questions please contact the Boilermakers Local 146 Welding Centre at 780-451-5999.

*Exam Option 2 - available in Edmonton and Calgary only

Welding Certificates Recognized in Alberta

If you have all of the following tickets listed for your home province you are qualified to work in Alberta.

BRITISH COLUMBIA	Certificate of Apprenticeship Completion Jurisdiction Trade: Welder Level "B" Issue Authority: British Columbia Industry Training Authority
	Certificate of Apprenticeship Completion Jurisdiction Trade: Welder Level "A" Issue Authority: British Columbia Industry Training Authority
	Certificate of Qualification Jurisdiction Trade: Welder Level "A" Issue Authority: British Columbia Industry Training Authority
	Certificate of Qualification Jurisdiction Trade: Welder Level "B" Issue Authority: British Columbia Industry Training Authority

MANITOBA	Certificate of Qualification Jurisdiction Trade: Industrial Welder Issue Authority: Manitoba Department of Competitiveness Training and Trade
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NEW BRUNSWICK	Certificate Qualification Jurisdiction Trade: Welder Issue Authority: Department of Post-Secondary Education Training and Labour
	Diploma of Apprenticeship Jurisdiction Trade: Welder Issue Authority: Department of Post-Secondary Education Training and Labour

NFL & LABRADOR	Certificate of Apprenticeship Jurisdiction Trade: Welder Issue Authority: Government of Newfoundland and Labrador Department of Education
	Certificate of Qualification Jurisdiction Trade: Welder Issue Authority: Government of Newfoundland and Labrador Department of Education

NOVA SCOTIA	Certificate of Apprenticeship Jurisdiction Trade: Welder Issue Authority: Nova Scotia Department of Labour and Workforce Development-Apprenticeship Training & Skills Development Division.
	Certificate of Qualification Jurisdiction Trade: Welder Issue Authority: Nova Scotia Department of Labour and Workforce Development-Apprenticeship Training & Skills Development Division.

NUNAVUT	Certificate of Apprenticeship Jurisdiction Trade: Welder Issue Authority: Nunavut Department of Education
	Certificate of Qualification Jurisdiction Trade: Welder Issue Authority: Nunavut Department of Education



ONTARIO	Certificate of Qualification Jurisdiction Trade: Industrial Welder 456A Issue Authority: Ministry of Training, Colleges and Universities
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PRINCE EDWARD ISLAND	Certificate of Apprenticeship Jurisdiction Trade: Welder Issue Authority: Government of Prince Edward Island.
	Certificate of Qualification Jurisdiction Trade: Welder Issue Authority: Government of Prince Edward Island.

QUEBEC	Certificat de competence occupation Jurisdiction Trade: Soudeur Issue Authority: Commission de la construction du Quebec
	Certificat de qualification professionnelle Jurisdiction Trade: Soudeur Issue Authority: Emploi-Quebec Ministere de l'emploi et de la solidarite sociale.
	Certificat de qualification professionnelle Jurisdiction Trade: Soudeur-Monteur Issue Authority: Emploi-Quebec Ministere de l'emploi et de la solidarite sociale.

If you have the tickets specified for your province you can apply to take your Alberta B-Pressure exam. For more information please contact the Learning Centre at 780-451-5992 Ext. 238.

Please Note: An Interprovincial red-seal is not required to test for your Alberta B-Pressure ticket; however, some companies may still require you have a red-seal in order to report to the job site.

SASKATCHEWAN	Certificate of Completion of Apprenticeship Jurisdiction Trade: Welder Issue Authority: Saskatchewan Apprenticeship and Trade Certification Commission
	Journeyperson Certificate of Qualification Jurisdiction Trade: Welder Issue Authority: Saskatchewan Apprenticeship and Trade Certification Commission

NORTH WEST TER.	Certificate of Qualification Jurisdiction Trade: Welder Issue Authority: Northwest Territories Apprenticeship and Occupational Certification.
	Completion of Apprenticeship Certificate Jurisdiction Trade: Welder Issue Authority: Northwest Territories Apprenticeship and Occupational Certification.

YUKON	Certificate of Qualification Jurisdiction Trade: Welder Issue Authority: Training Programs Unit-Advanced Education, Department of Education Yukon
	Completion of Apprenticeship Jurisdiction Trade: Welder Issue Authority: Training Programs Unit-Advanced Education, Department of Education Yukon